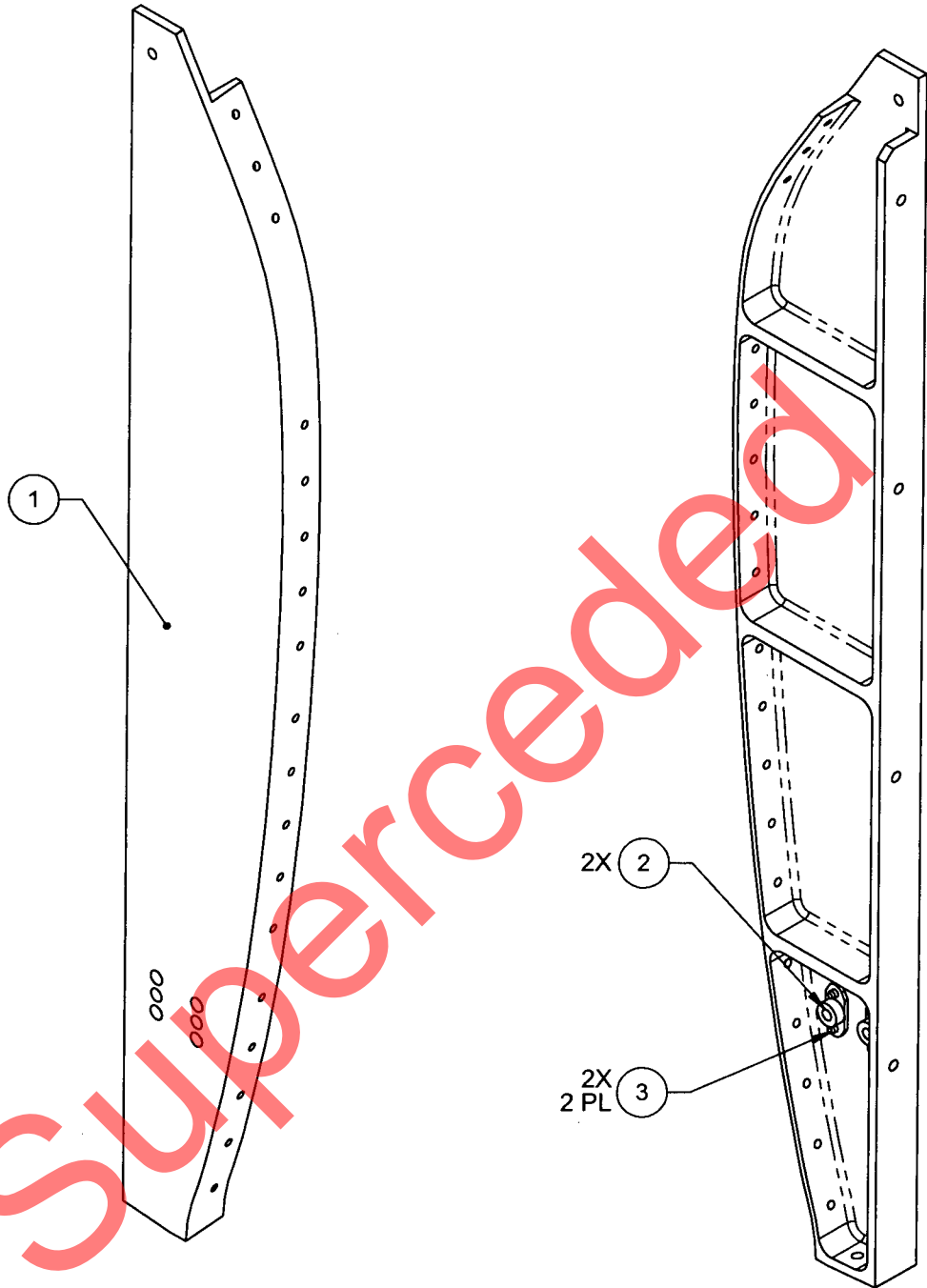


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4471-041	MID RIB ASSY
1	1	D4471-1	MID RIB
2	2	MS21069-08	ANCHOR NUT
3	4	MS20426AD3-4	RIVET, CSK

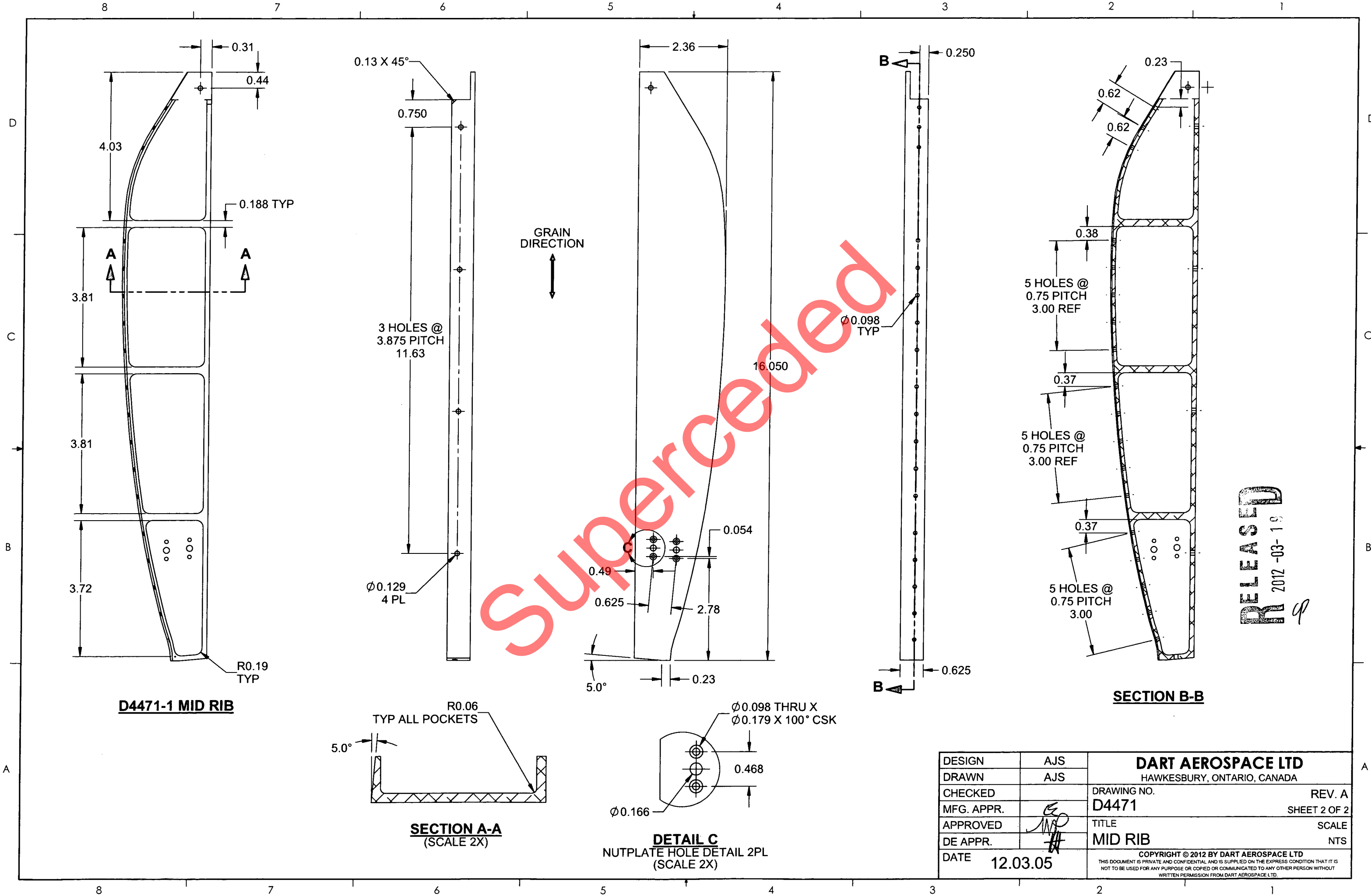


D4471-041 MID RIB ASSY

RELEASED
2012-03-19
PER ECN 12-551 CP

- NOTES:**
- 1) MATERIAL -1: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
(PRIOR TO HARDWARE INSTALLATION)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.60 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4471-1-REVA.STP"
 - 9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4471	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MID RIB	NTS
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DRAWN	AJS		
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MFG. APPR.		D4471	SHEET 2 OF 2
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